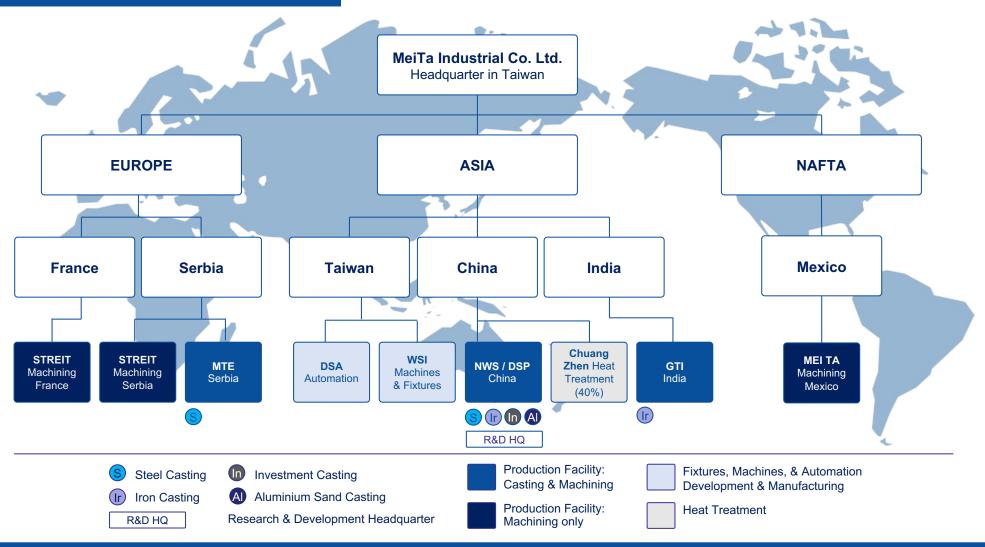
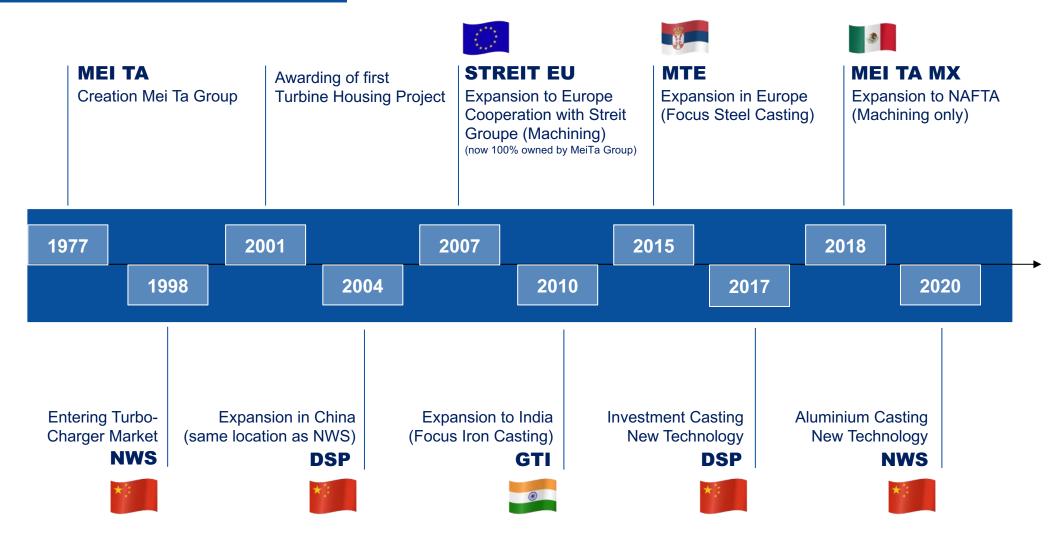


# **Group Overview**

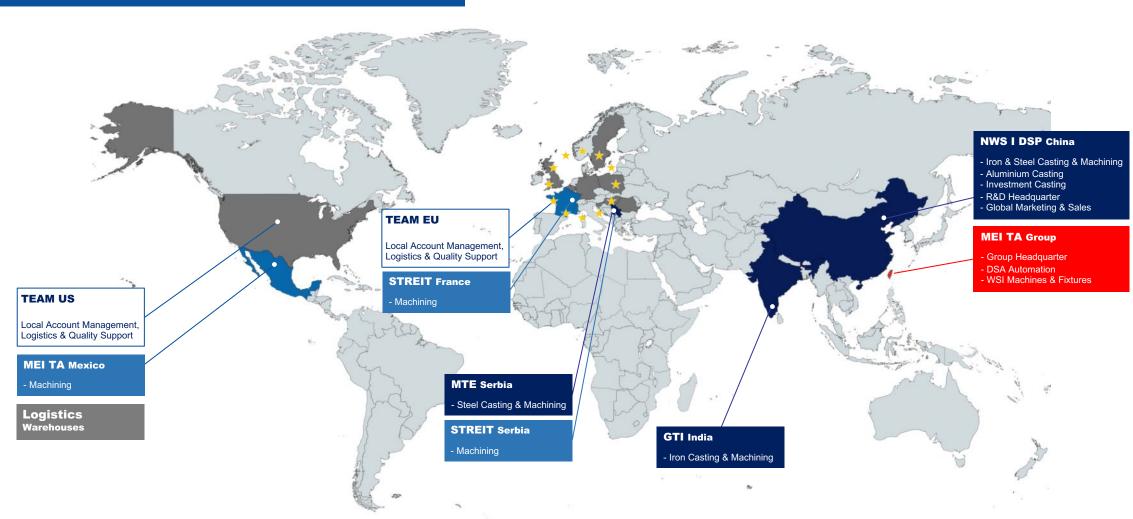


# **Group Expansion Timeline**

21.04.21



# Local Contact / Global Footprint















NWS D

DSP

MTE

GTI

WSI

DSA

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# **Major Production Locations**

wajor Production Locations			
Location	NWS - New Wei San Industries Co. Ltd.  No.2 Jin Fa Rd., Shangmatai Industrial Area , Wu Chin District, Tianjin, P.R.China	GTI - Greentech Industries Pvt Ltd. APIIC Multi produt SEZ, Dwarakapuram village, Naidupeta mandal, SPSR Nellore Dist. Andhra pradesh, India 524421	MTE - MEI TA Europe d.o.o.  Zeleznicka 44v 11504 Baric, Obrenovac, Serbia
Facility Access	<ul> <li>Tianjin harbour to NWS – 70km</li> <li>Tianjin airport – 40km</li> <li>Beijing airport – 112km</li> <li>Highway access – 7km</li> </ul>	<ul> <li>Chennai harbour to GTI – 120km</li> <li>Chennai airport – 130km</li> <li>Railway access in Naiupeta – 13km</li> <li>Highway access NH16 – 13km</li> </ul>	<ul> <li>Belgrade airport – 26km</li> <li>Highway with adjacent entrance to MTE</li> <li>Railway access in Belgrade – 25km</li> <li>Highway access ring road – 25km</li> </ul>
Employees (end 2020)	7090	3900	3180
Available Technologies	<ul> <li>Iron Casting</li> <li>Heat Resistant Steel Casting</li> <li>Investment Casting</li> <li>Aluminium Casting</li> <li>Machining and Assembly of Sub-Components</li> </ul>	<ul> <li>Iron Casting</li> <li>Machining and Assembly of Sub-Components</li> </ul>	<ul> <li>Heat Resistant Steel Casting</li> <li>Machining and Assembly of Sub-Components</li> </ul>
Product portfolio	<ul> <li>Centre / Bearing Housings</li> <li>Turbine Housings &amp; Integrated Manifolds</li> <li>Exhaust Manifolds</li> <li>Other Iron &amp; Steel Castings</li> <li>E-Motor Housings and other Al Castings</li> </ul>	<ul> <li>Center / Bearing Housings</li> <li>Turbine Housings &amp; Integrated Manifolds</li> <li>Exhaust Manifolds</li> <li>Other Iron Castings</li> </ul>	<ul><li>Turbine Housings</li><li>Integrated Manifolds</li><li>Exhaust Manifolds</li><li>Other Steel Castings</li></ul>
Plant Picture	T AND THE PARTY OF		

NWS DSP

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# **Production Equipment / Materials / Capacity**

## **NWS/DSP China**

- Global R&D Centre
- · Protoype Tooling Development & Manufacturing
- · Series Foundry Tooling Development & Manufacturing
- Research Material Laboratory

#### Steel Molding Lines

- · 2 X Counter Gravity Vacuum Pouring
- 1 X Gravity Pouring
- 2 X Adjustable Counter Gravity Vacuum & Gravity Pouring

#### <u>Iron Molding Lines</u>

- 2 X DISA D-230X (Vertical Parting Line)
- 2 X SINTO FCMX Ⅲ (Horizontal Parting Line)
- 2 X TOKYU AMF III (Horizontal Parting Line)

# Investment Casting

• 2 X Lines

### **Aluminium Casting**

• 1 X Line

### **Machining Equipment**

• Ca. 2.000 CNC Machining Centres (in Production)







#### **MTE Serbia**

Production Focus: Stainless Steel (Sand Casting)

### **Steel Molding Lines**

- 2 X Counter Gravity Vacuum Pouring
- 2 X Adj. Counter Gravity Vacuum & Gravity Pouring

### Machining Equipment

• ca. 408 CNC Machining Centres (in Production)

## **GTI India**

Production Focus: Iron (Sand Casting)

### Iron Molding Lines

• 2 X DISA D-230X (Vertical Parting Line)

## **Machining Equipment**

• ca. 670 CNC Machining Centres (in Production)



#### **Materials**

#### Heat Resistant Steels

- 1.4849
- 1.4848 (+Nb)
- 1.4837 (+Nb)
- 1.4826 (+Nb)
- SCH23
- M2528
- 1.4740 (ferritic steel)

## **Low Alloyed Steels**

1.6220 modified

#### Cast Iron

- D-5S
- SiMoCr Ductile
- · SiMo GGV
- SiMo+ and SiMo Ductile
- Ductile and Grey Iron

## **Aluminium Casting**

- Al-Si-Mg alloy
- Al-Si alloy
- Al-Cu alloy

# **Investment Casting**

- · Heat Resistant Steels
- Stainless Steels
- Low alloyed Steels
- Super Alloys (e.g. Inconel)

# **Production Capacity & Shipments 2020**

# Heat Resistant Steels

- NWS/DSP China
  - Available Capacity: 4.500.000 pcs
  - Shipments 2020: 3.560.000 pcs
- MTE Serbia
  - Available Capacity: 2.750.000 pcs
  - Shipments 2020: 1.850.000 pcs

#### Cast Iron:

- NWS/DSP China
  - Available Capacity: 65,000 MTs
  - Shipments 2020: 37,583 MTs
- GTI India
  - Available Capacity: 20.000 MTs
  - Shipments 2020: 11.951 MTs

### **Aluminium Casting:**

• Available Capacity: 600.000 pcs

## **Investment Casting:**

- Available Capacity: 270.000 pcs
  - depending on the part dimensions
- Shipments 2020: 60.000





NWS **DSP**  MTE

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# **Research Material Laboratory**



# **Deep Analysis Equipment**

## Scanning Electron Microscope S-3400N:

- Failure analysis
- Qualitative Chemical Analysis (EDX)







#### Hydrogen / Nitrogen / Oxygen Determinator TCH 600C:

- Gas Analysis in Melt
- Residual Gas Analysis in Solid Metals



# **Mechanical Characteristics Determination**

#### Resonant Frequency and Damping Analyzer HTVP 1600:

Creep Tester GWT 1304:

Temperatures

- Creep to Rupture at High

- Dynamic Young's Modulus, Shear Modulus and Poisson's Ratio



#### Charpy Impact Tester NI300C:

- Toughness at RT and Low Temperatures



# Tensile Testing Machine AG-X:

- Tensile Properties at High Temperatures





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**DSP** 

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# **Product Portfolio**

# **Turbo Components – Turbine Housings**

Heat Resistant Steel Casting Parts





# **Turbo Components – Bearing Housings**



# **Exhaust Manifolds**



# **Other Iron Casting Parts**



# **Aluminium Casting Parts**



# **Investment Casting Parts**



NWS

**DSP** 

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# **Assemblies & Systems Provider**

# Sub-Assemblies / Welding / Thermal Insulation / Systems Manufacturing







# **Value Added Processes**

Sliding Bar Welding.







**Bush Pressing** 

WG Lever Assy



# **Value Added Processes**

TIG Welding



Laser Welding



**NWS** GTI

NWS DS

DSP

MTE

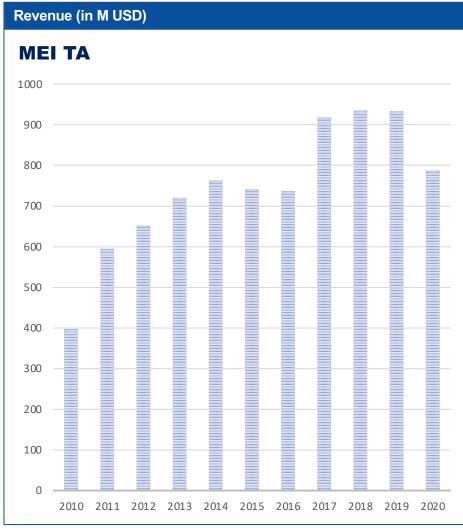
GTI

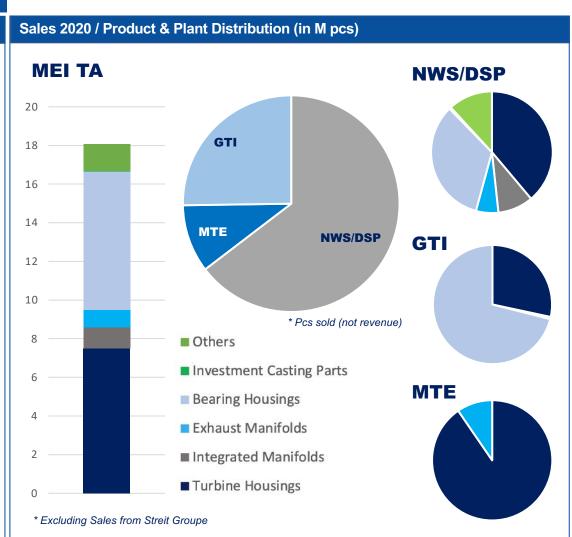
DSA

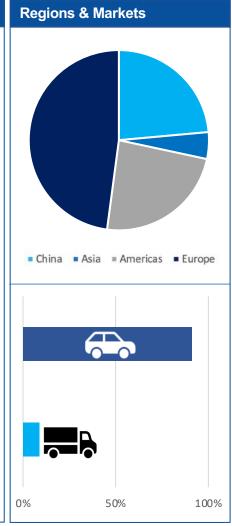
WSI

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# **Facts & Figures**







NWS **DSP**  MTE

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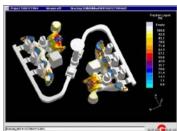
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# **Tooling Development & Automation**

# **Foundry Tooling**

- · Series & Prototype Toolings are manufactured INHOUSE at NWS/ **DSP China**
- MAGMA Casting Simulation Software for part and tooling design (8 licenses and proprietary material data)







# **Machining Fixtures**

- Prototype Fixtures are manufactured INHOUSE at NWS / DSP China
- Series Fixtures are manufactured INHOUSE at WSI Taiwan









# **Machining Centres**

- · Vertical Lathe & Casting After Treatment Machines (Cutting and Grinding) manufactured INHOUSE at WSI Taiwan
- 5 Axis Machining Centres bought from External Companies



# **Automation / Equipment**

Further production equipment such as conveyor systems, leakage test machines, washing machines, fixtures, gauges as well as automation systems developed and manufactured at WSI & DSA







# **Cutting Tools**

**INHOUSE Production of special** cutting tools (with ext. machines)



# **Automated Deburring**

· High volume projects deburred automatically on-line by robots



GTI

NWS **DSP**  MTE

WSI

DSA

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# **Non Destructive Quality Analysis**

# X-Ray, Dye Penetration & Magnetic Particle Inspection

# X-Ray Equipment







NWS China 3 Machines		2 sets of Equipment
GTI India	1 Machine	2 sets of Equipment
MTE Serbia	1 Machine	1 set of Equipment

# Magnetic Particle Inspection for surface crack verification





NWS China	6 sets of Equipment	
GTI India	2 sets of Equipment	



MTE Serbia	1 set of Equipment

# **Computer Tomography**

One CT Machine available for development purposes at NWS/DSP China







General	Inspection Type	Digital Radiography Standard Rotation Only Large Field of View Local Field
	Energy Power Radiography area	4MeV 400×400mm <sup>2</sup>
	Equivalent thickness in steel (film)	210mm
Detective Size	Maximum Diameter	350mm
	Maximum Height	550mm
	Maximum Weight	50kg
	Gas Hole Detective Capability	≧Φ0.3mm
Capability for Casting Defect Detection	Crack Detective Capability	width≧50um
	High density of Slag (Dross)	≧Φ0.1mm

GTI

NWS DSP

MTE

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WSI

**DSA** 

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# **Quality Control Series Production**

# **CMM Equipment**

All MeiTa facilities have several CMM machines for tactile 3D measurement available (mainly Zeiss with Calypso)

NWS: 44 machinesMTE: 9 machinesGTI: 16 machines



**On-Line Tactile Measuring** 



# **GOM Equipment**

Multiple GOM optical measurement devices available in each foundry for scanning parts/tools/core/components:

NWS: 3 machinesMTE: 1 machineGTI: 1 machine



Scan Result (Collescan).

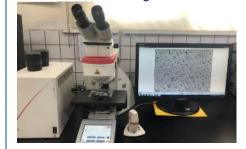
# **Mechanical Properties**

Tensile Test, Hardness Test and Microstructure available at all MeiTa Production Locations

Tensile Test Machine AK-IS 250KN:



Microstructure Testing:



# **Chemical Composition**

Optical Emission Spectrometers used to analyze chemical composition of the melt prior and after pouring.

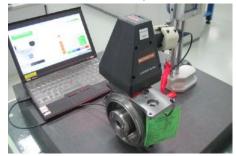
NWS: 7 machinesMTE: 2 machines

GTI: 2 machines



# **Other Inspection Equipment**

DMC & Barcode Quality Check:



Comparative Measurements (on-line):



NWS DSP

MTE

GTI

WSI

**DSA** 

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# **Customer Base**









Business Philosophy / 經營理念

Customer is top priority 客戶至上

Honesty comes first 誠信第一

Care for each other 相互關懷

Learn actively 積極學習 Quality Philosophy / 品質政策

**Excellent quality** 

質量第一

**On-time-delivery** 

交期準確

Reasonable price

價格合理

Thoughtful service

服務周到

# Thank You

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